

UPM Formi 3D
PLA-Cellulose compound

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

- 1.1 Product identifier:** UPM Formi 3D
PLA-Cellulose compound
- 1.2 Relevant identified uses of the substance or mixture and uses advised against:**
Relevant uses: Speciality application. For professional user/industrial user only.
Uses advised against: All uses not specified in this section or in section 7.3
- 1.3 Details of the supplier of the safety data sheet:**
UPM-Kymmene Oyj/UPM Biocomposites
Alvar Aallon katu 1
FI-00100 Helsinki
+358 (0)2 04 15111
upmprofi@upm.com
www.upmformi.com
- 1.4 Emergency telephone number:**

SECTION 2: HAZARDS IDENTIFICATION

- 2.1 Classification of the substance or mixture:**
CLP Regulation (EC) n° 1272/2008:
The product is not classified as dangerous according to CLP Regulation (EC) n° 1272/2008.
- 2.2 Label elements:**
CLP Regulation (EC) n° 1272/2008:
None
- 2.3 Other hazards:**
Non-applicable

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS **

- 3.1 Substance:**
Non-applicable
- 3.2 Mixture:**
Chemical description: Polymer/s
Components:
In accordance with Annex II of Regulation (EC) n°1907/2006 (point 3), the product contains:

Identification	Chemical name/Classification	Concentration
CAS: 9051-89-2 EC: 618-575-7 Index: Non-applicable REACH: Non-applicable	Poly lactide resin Not classified	40- <100 %
	Regulation 1272/2008	
CAS: 9004-34-6 EC: 232-674-9 Index: Non-applicable REACH: Non-applicable	Cellulose Not classified	15 - <50 %
	Regulation 1272/2008	

To obtain more information on the risk of the substances consult sections 8, 11, 12, 15 and 16.

** Changes with regards to the previous version

SECTION 4: FIRST AID MEASURES

- 4.1 Description of first aid measures:**
The symptoms resulting from intoxication can appear after exposure, therefore, in case of doubt, seek medical attention for direct exposure to the chemical product or persistent discomfort, showing the SDS of this product.
- By inhalation:**

- CONTINUED ON NEXT PAGE -

UPM Formi 3D
PLA-Cellulose compound

SECTION 4: FIRST AID MEASURES (continued)

This product does not contain substances classified as hazardous for inhalation, however, in case of symptoms of intoxication remove the person affected from the exposure area and provide with fresh air. Seek medical attention if the symptoms get worse or persist.

By skin contact:

In case of contact it is recommended to clean the affected area thoroughly with water and neutral soap. In case of modifications on the skin (stinging, redness, rashes, blisters,...), seek medical advice with this Safety data Sheet

By eye contact:

This product does not contain substances classified as hazardous for eye contact. Rinse eyes thoroughly for at least 15 minutes with lukewarm water, ensuring that the person affected does not rub or close their eyes.

By ingestion/aspiration:

In case of consumption, seek immediate medical assistance showing the SDS of this product.

4.2 Most important symptoms and effects, both acute and delayed:

Acute and delayed effects are indicated in sections 2 and 11.

4.3 Indication of any immediate medical attention and special treatment needed:

Non-applicable

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media:

Product is non-flammable under normal conditions of storage, manipulation and use. In the case of inflammation as a result of improper manipulation, storage or use preferably use polyvalent powder extinguishers (ABC powder) or water, in accordance with the Regulation on fire protection systems.

5.2 Special hazards arising from the substance or mixture:

The product itself is non-flammable. The product is a solid mixture of cellulose fibres, plastic and additives, that will burn if ignited or in contact with intense heat. Auto-ignition is possible several hours after processing if the material is not cooled down properly.

5.3 Advice for firefighters:

Depending on the magnitude of the fire it may be necessary to use full protective clothing and individual respiratory equipment. Minimum emergency facilities and equipment should be available (fire blankets, portable first aid kit,...) in accordance with Directive 89/654/EC.

Additional provisions:

Act in accordance with the Internal Emergency Plan and the Information Sheets on actions to take after an accident or other emergencies. Destroy any source of ignition. In case of fire, refrigerate the storage containers and tanks for products susceptible to inflammation, explosion or BLEVE as a result of high temperatures. Avoid spillage of the products used to extinguish the fire into an aqueous medium.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

Sweep up and shovel product or other means and place in container for reuse (preferred) or disposal

6.2 Environmental precautions:

This product is not classified as hazardous to the environment. Keep product away from drains, surface and underground water.

6.3 Methods and material for containment and cleaning up:

It is recommended:

Sweep up and shovel product or other means and place in container for reuse (preferred) or disposal

6.4 Reference to other sections:

See sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling:

A.- Precautions for safe manipulation

- CONTINUED ON NEXT PAGE -

UPM Formi 3D
PLA-Cellulose compound

SECTION 7: HANDLING AND STORAGE (continued)

Comply with the current legislation concerning the prevention of industrial risks. Keep containers hermetically sealed. Control spills and residues, destroying them with safe methods (section 6). Avoid leakages from the container. Maintain order and cleanliness where dangerous products are used.

B.- Technical recommendations for the prevention of fires and explosions

Due to its non-flammable nature, the product does not present a fire risk under normal conditions of storage, manipulation and use.

C.- Technical recommendations to prevent ergonomic and toxicological risks

Do not eat or drink during the process, washing hands afterwards with suitable cleaning products.

D.- Technical recommendations to prevent environmental risks

It is recommended to have absorbent material available at close proximity to the product (See subsection 6.3)

7.2 Conditions for safe storage, including any incompatibilities:

A.- Technical measures for storage

Minimum Temp.: 5 °C

Maximum Temp.: 50 °C

Maximum time: -

B.- General conditions for storage

Avoid sources of heat, radiation, static electricity and contact with food. For additional information see subsection 10.5

7.3 Specific end use(s):

Except for the instructions already specified it is not necessary to provide any special recommendation regarding the uses of this product.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters:

Substances whose occupational exposure limits have to be monitored in the work environment

Nuisance dust: Inhalable dust 10 mg/m³ // Respirable dust 4 mg/m³

8.2 Exposure controls:

A.- General security and hygiene measures in the work place

As a preventative measure it is recommended to use basic Personal Protection Equipment, with the corresponding <<CE marking>> in accordance with Directive 89/686/EC. For more information on Personal Protection Equipment (storage, use, cleaning, maintenance, class of protection,...) consult the information leaflet provided by the manufacturer. For more information see subsection 7.1.

All information contained herein is a recommendation which needs some specification from the labour risk prevention services as it is not known whether the company has additional measures at its disposal.

B.- Respiratory protection

The use of protection equipment will be necessary if a mist forms or if the occupational exposure limits are exceeded.

C.- Specific protection for the hands

Non-applicable

As the product is a mixture of several substances, the resistance of the glove material can not be calculated in advance with total reliability and has therefore to be checked prior to the application

D.- Ocular and facial protection

Non-applicable

E.- Bodily protection

Non-applicable

F.- Additional emergency measures

It is not necessary to take additional emergency measures.

Environmental exposure controls:

In accordance with the community legislation for the protection of the environment it is recommended to avoid environmental spillage of both the product and its container. For additional information see subsection 7.1.D

- CONTINUED ON NEXT PAGE -

UPM Formi 3D
PLA-Cellulose compound

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties:

For complete information see the product datasheet.

Appearance:

Physical state at 20 °C:	Solid
Appearance:	Pellets
Colour:	Yellowish
Odour:	Characteristic, mild wood odour
Odour threshold:	Non-applicable *

Volatility:

Boiling point at atmospheric pressure:	Non-applicable *
Vapour pressure at 20 °C:	Non-applicable *
Vapour pressure at 50 °C:	Non-applicable *
Evaporation rate at 20 °C:	Non-applicable *

Product description:

Density at 20 °C:	1210 kg/m ³
Relative density at 20 °C:	1,21
Dynamic viscosity at 20 °C:	Non-applicable *
Kinematic viscosity at 20 °C:	Non-applicable *
Kinematic viscosity at 40 °C:	Non-applicable *
Concentration:	Non-applicable *
pH:	Non-applicable *
Vapour density at 20 °C:	Non-applicable *
Partition coefficient n-octanol/water 20 °C:	Non-applicable *
Solubility in water at 20 °C:	Non-applicable *
Solubility properties:	Non-applicable *
Decomposition temperature:	200 °C
Melting point/freezing point:	140 – 180 °C
Explosive properties:	Non-applicable *
Oxidising properties:	Non-applicable *

Flammability:

Flash Point:	Non-applicable
Flammability (solid, gas):	Non-applicable *
Autoignition temperature:	Non-applicable *
Lower flammability limit:	Non-applicable *
Upper flammability limit:	Non-applicable *

9.2 Other information:

Surface tension at 20 °C:	Non-applicable *
Refraction index:	Non-applicable *

*Not relevant due to the nature of the product, not providing information property of its hazards.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity:

No hazardous reactions are expected because the product is stable under recommended storage conditions. See section 7.

10.2 Chemical stability:

- CONTINUED ON NEXT PAGE -

UPM Formi 3D
PLA-Cellulose compound

SECTION 10: STABILITY AND REACTIVITY (continued)

Chemically stable under the conditions of storage, handling and use.

10.3 Possibility of hazardous reactions:

Under the specified conditions, hazardous reactions that lead to excessive temperatures or pressure are not expected.

10.4 Conditions to avoid:

Applicable for handling and storage at room temperature:

Shock and friction	Contact with air	Increase in temperature	Sunlight	Humidity
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

10.5 Incompatible materials:

Acids	Water	Combustive materials	Combustible materials	Others
Avoid strong acids	Not applicable	Not applicable	Not applicable	Avoid alkalis or strong bases

10.6 Hazardous decomposition products:

See subsection 10.3, 10.4 and 10.5 to find out the specific decomposition products. Depending on the decomposition conditions, complex mixtures of chemical substances can be released: carbon dioxide (CO₂), carbon monoxide and other organic compounds.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects:

The experimental information related to the toxicological properties of the product itself is not available

Dangerous health implications:

In case of exposure that is repetitive, prolonged or at concentrations higher than recommended by the occupational exposure limits, it may result in adverse effects on health depending on the means of exposure:

A.- Ingestion (acute effect):

- Acute toxicity : Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for consumption. For more information see section 3.
- Corrosivity/Irritability: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

B- Inhalation (acute effect):

- Acute toxicity : Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for inhalation. For more information see section 3.
- Corrosivity/Irritability: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

C- Contact with the skin and the eyes (acute effect):

- Contact with the skin: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for skin contact. For more information see section 3.
- Contact with the eyes: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

D- CMR effects (carcinogenicity, mutagenicity and toxicity to reproduction):

- Carcinogenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for the effects mentioned. For more information see section 3.
- Mutagenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.
- Reproductive toxicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

E- Sensitizing effects:

- Respiratory: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous with sensitizing effects. For more information see section 3.
- Cutaneous: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

F- Specific target organ toxicity (STOT) - single exposure:

Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

G- Specific target organ toxicity (STOT)-repeated exposure:

- CONTINUED ON NEXT PAGE -

UPM Formi 3D
PLA-Cellulose compound

SECTION 11: TOXICOLOGICAL INFORMATION (continued)

- Specific target organ toxicity (STOT)-repeated exposure: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.
- Skin: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

H- Aspiration hazard:

Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

Other information:

Non-applicable

Specific toxicology information on the substances:

Not available

Acute Toxicity Estimate (ATE mix):

	ATE mix	Ingredient(s) of unknown toxicity
Oral	>2000 mg/kg (Calculation method)	Non-applicable
Dermal	>2000 mg/kg (Calculation method)	Non-applicable
Inhalation	>5 mg/L (4 h) (Calculation method)	Non-applicable

SECTION 12: ECOLOGICAL INFORMATION

The experimental information related to the eco-toxicological properties of the product itself is not available

12.1 Toxicity:

Not available

12.2 Persistence and degradability:

Not available

12.3 Bioaccumulative potential:

Not available

12.4 Mobility in soil:

Not available

12.5 Results of PBT and vPvB assessment:

Non-applicable

12.6 Other adverse effects:

Not described

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods:

Code	Description	Waste class (Regulation (EU) No 1357/2014)
	It is not possible to assign a specific code, as it depends on the intended use by the user	Non dangerous

Type of waste (Regulation (EU) No 1357/2014):

Non-applicable

Waste management (disposal and evaluation):

Consult the authorized waste service manager on the assessment and disposal operations in accordance with Annex 1 and Annex 2 (Directive 2008/98/EC). As under 15 01 (2014/955/EC) of the code and in case the container has been in direct contact with the product, it will be processed the same way as the actual product. Otherwise, it will be processed as non-dangerous residue. We do not recommended disposal down the drain. See paragraph 6.2.

Regulations related to waste management:

In accordance with Annex II of Regulation (EC) n°1907/2006 (REACH) the community or state provisions related to waste management are stated

- CONTINUED ON NEXT PAGE -

UPM Formi 3D
PLA-Cellulose compound

SECTION 13: DISPOSAL CONSIDERATIONS (continued)

Community legislation: Directive 2008/98/EC, 2014/955/EU, Regulation (EU) No 1357/2014

SECTION 14: TRANSPORT INFORMATION

This product is not regulated for transport (ADR/RID,IMDG,IATA)

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

Candidate substances for authorisation under the Regulation (EC) 1907/2006 (REACH): Non-applicable

Substances included in Annex XIV of REACH ("Authorisation List") and sunset date: Non-applicable

Regulation (EC) 1005/2009, about substances that deplete the ozone layer: Non-applicable

Article 95, REGULATION (EU) No 528/2012: Non-applicable

REGULATION (EU) No 649/2012, in relation to the import and export of hazardous chemical products: Non-applicable

Limitations to commercialisation and the use of certain dangerous substances and mixtures (Annex XVII REACH, etc):

Non-applicable

Specific provisions in terms of protecting people or the environment:

It is recommended to use the information included in this safety data sheet as data used in a risk evaluation of the local circumstances in order to establish the necessary risk prevention measures for the manipulation, use, storage and disposal of this product.

Other legislation:

The product could be affected by sectorial legislation

15.2 Chemical safety assessment:

The supplier has not carried out evaluation of chemical safety.

SECTION 16: OTHER INFORMATION

Legislation related to safety data sheets:

This safety data sheet has been designed in accordance with ANNEX II-Guide to the compilation of safety data sheets of Regulation (EC) N^o 1907/2006 (Regulation (EC) N^o 2015/830)

Modifications related to the previous Safety Data Sheet which concerns the ways of managing risks.:

COMPOSITION/INFORMATION ON INGREDIENTS (SECTION 3):

- New declared substances
 - Cellulose (9004-34-6)
 - Poly lactide resin (9051-89-2)

Texts of the legislative phrases mentioned in section 3:

The phrases indicated do not refer to the product itself; they are present merely for informative purposes and refer to the individual components which appear in section 3

CLP Regulation (EC) n^o 1272/2008:

Non-applicable

Classification procedure:

Non-applicable

Advice related to training:

Minimal training is recommended to prevent industrial risks for staff using this product, in order to facilitate their comprehension and interpretation of this safety data sheet, as well as the label on the product.

Principal bibliographical sources:

<http://esis.jrc.ec.europa.eu>
<http://echa.europa.eu>
<http://eur-lex.europa.eu>

Abbreviations and acronyms:

- CONTINUED ON NEXT PAGE -

UPM Formi 3D
PLA-Cellulose compound

SECTION 16: OTHER INFORMATION (continued)

ADR: European agreement concerning the international carriage of dangerous goods by road
IMDG: International maritime dangerous goods code
IATA: International Air Transport Association
ICAO: International Civil Aviation Organisation
COD: Chemical Oxygen Demand
BOD5: 5-day biochemical oxygen demand
BCF: Bioconcentration factor
LD50: Lethal Dose 50
LC50: Lethal Concentration 50
EC50: Effective concentration 50
Log-POW: Octanol–water partition coefficient
Koc: Partition coefficient of organic carbon

The information contained in this safety data sheet is based on sources, technical knowledge and current legislation at European and state level, without being able to guarantee its accuracy. This information cannot be considered a guarantee of the properties of the product, it is simply a description of the security requirements. The occupational methodology and conditions for users of this product are not within our awareness or control, and it is ultimately the responsibility of the user to take the necessary measures to obtain the legal requirements concerning the manipulation, storage, use and disposal of chemical products. The information on this safety data sheet only refers to this product, which should not be used for needs other than those specified.

- END OF SAFETY DATA SHEET -